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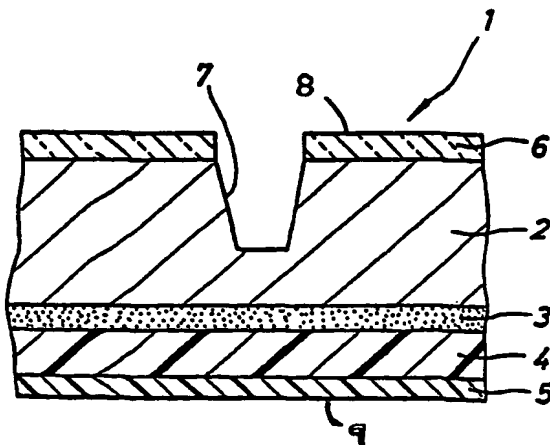
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(54) Title: METAL CONTAINERS HAVING AN EASILY OPENABLE END AND METHOD OF MANUFACTURING THE SAME



(57) Abstract: An improved easily openable end for a metal con-
tainer, and a method of manufacturing the end are disclosed. The
metal container is manufactured from a can body and two can ends,
one of which is easily openable. The easily openable can end is
manufactured from a metal substrate having a score line on its ex-
ternal surface that permits easy removal of at least a portion of the
can end from the can body. The score line of the easily openable
can end is coated with a radiation-curable coating composition that im-
proves corrosion resistance along the score line of the easily
openable can end.

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